

BONDING AGENTS AND PRIMERS



Vetoprime EP490

Versatile & solvent-based epoxy primer

Uses

- As a universal & versatile primer for resinous flooring & concrete repair systems.
- As a stand-alone sealer & surface hardener.
- As a dust proofer for cementitious surfaces.
- To seal semi-porous cementitious substrates.

Product Description

Vetoprime EP490 is a universal primer for the Vetorep & Vetotop coating systems. It should be applied on prepared concrete & cementitious substrates to seal the substrate and enhance its bonding with topcoats.

Vetoprime EP490 can be used in internal applications as a stand-alone seal coat to harden cementitious surfaces and prevent dusting. The product has two-component, it's a solvent-based epoxy resin that has penetrating properties, which makes it ideal for concrete substrates.

Advantages

- Easily applied by brush, roller, or spray.
- Versatile with applications in a large number of coating materials and sealants.
- Deep penetration (designed for semi porous surfaces).
- High wetting properties.
- Cost effective
- Suitable for the weather conditions of the MENA region.

General Applications

- Priming of joint edges to receive urethane, epoxy, and polyurea based sealants.
- Priming of concrete slabs & walls to receive solvent free epoxy, urethane, MMA, polyurea and hybrid coatings.
- Priming of concrete substrates to receive epoxy and urethane based repair mortars.
- Priming of cementitious screeds to receive epoxy, urethane and resinous coatings.

Technical Data

Vetoprime EP490	Typical Values @ 20°C
Application Temperature (°C)	10 to 40
Tack Free Time (Hours)	2
Tack Free Time (Hours)	1
Appearance	Transparent Yellowish Liquid
Application Thickness	50 - 100 microns
Solids Content (weight%)	57
Mixed Density (kg/liter)	~ 1.0
Adhesion Bond to Concrete	Higher than concrete's cohesive strength

Note: At temperatures below 20°C, the cure rate will be slower. Conversely, at temperatures above 20°C, the cure rate will be faster.



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Usage Instructions

Surface Preparation

Vetoprime EP490 must be applied to a sound, clean and dry surface to achieve maximum bond strength between substrate and coating/repair products.

Preparing Concrete Substrates

Concrete substrates should be at least 28 days old, and at a 75% or below relative to humidity of the concrete. Laitance deposits on new concrete are best removed by light grit blasting, mechanical scrabbling, or grinding. Where heavy contamination by oil and grease has occurred or existing coatings are present, remove all contaminants entirely.

Priming

Mix Vetoprime EP490 as supplied. Add the entire content of the hardener container to the base container and mix thoroughly for about 2 minutes. Once mixed, apply Vetoprime EP490 immediately in a thin continuous film using a stiff brush or a roller.

Avoid over-application and puddles. Allow Vetoprime EP490 to become tack-free before applying the epoxy coating (unless otherwise specified), but keep well within the open time specified for the given temperature. As a general rule, the hotter the substrate, the quicker the primer will become dry.

Cleaning

Clean all tools and equipment with Vetonit Solvent XX400 immediately after use.

Packaging & Coverage

Product	Kit Size	Consumption
Vetoprime EP490	4 Liters	5.7 m²/ltr. @100 microns thickness
	15 Liters	11.4 m²/ltr. @ 50 microns thickness

Stated consumption data are for general guidance. Actual consumption depends on the nature of the substrate, method of application, and wastage.

Shelf Life & Storage

The original sealed container of Vetoprime EP490 has a shelf life of 12 months, provided it is stored clear off the ground, in a dry & shaded place at a temperature below 35°C.

Health & Safety

Some people are sensitive to epoxy resins, so gloves and a barrier cream should be used when handling products that contain them. If contact with the resin occurs, it must be removed before it hardens with a resin removing cream followed by a thorough washing with soap and water. Do not use solvents.

During use, avoid inhalation of solvents' vapor and don't let it come in contact with your skin and eyes. Wear suitable protective clothing, gloves, eye protection, and respiratory protective equipment.

In case of contact with your eyes, rinse immediately with plenty of clean water and seek medical attention. If swallowed, seek medical attention immediately – do not induce vomiting. Vetoprime EP490 is flammable. Ensure adequate ventilation. Do not smoke or use near naked flames or ignition. Refer to the Material Safety Data Sheet for more information.

Additional Information

Saveto manufactures a wide range of construction chemicals and specialty products for various applications.

For further information on these products and systems kindly check our website or contact your local Saveto representative.

Legal Disclaimer

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